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WELDING INSPECTION SERVICES LTD

WELDER QUALIFICATION TEST CERTIFICATE

Ref. No : WIS/F18 Issue 2

Code/Testing Standard : BS EN ISO 9606-1 : 2013
 Manufacturers WPS Ref No : MMF 003A
 Manufacturers WPQR No : MMF 003
 Welders Name : R Marshall
 Welders No : W1
 Method of Identification : Driving Licence
 Date and Place of Birth : 22nd Novenber 1956 Templecombe
 Employer : Marshall's Metal Fabrication Ltd
 Location : Somerset
 Job Knowledge : Not Tested
 Designation : ISO 9606-1 135 P, FW,1.2,S,t12,PB,ml

Examiner or Test Body :
Welding Inspection Services
 WIS Ref No : 2015 / 23822



	Test Piece	Range of Qualification
Welding Process :	Metal Active Gas (135)	135 & 138 (M Only)
Product Type (Plate or Pipe):	Plate	Plate,Pipe
Type Of Weld :	Single Layer Fillet Weld	Single Layer Fillet Welds
Parent material group(s) :	Steel to BSEN S355J2+N Group 1.2	Group 1.1 , 1.2 & 1.4 Materials
Filler material group(s) :	FM1	FM1 & FM2
Filler material Designation :	EN ISO 14341-A : 2008 G3Si1	Solid Wire (S) & Electrode Core (M)
Shielding Gas :ISO 14175 : 2008	BOC Argoshield Heavy(M26) (78%Ar, 20%Co ² , 2% O ²)	Similar Gases For Welding Group 1 Materials
Auxiliaries (Tungsten size, etc):	N/A	
Type Of Current & Polarity :	Direct Current Electrode Positive	Direct Current Electrode Positive
Material thickness (mm) :	12mm	Filletts >3mm
Deposited thickness (mm) :	N/A	N/A
Outside diameter (mm) :	N/A	> 75mm
Welding position :	Horizontal - Vertical (PB)	Filletts PA & PB
Weld Details :	sl	sl

TYPE OF TEST	RESULT OR N.T
Visual	Accept
Ultrasonic Testing	Not Tested
Magnetic Particle	Accept
Bend Test	Not Tested
Notch Tensile Test	Not Tested
Macroscopic Examination x 2	Accept
Hardness Survey	Accept

EXAMINER OR TEST BODY STAMP

Signature :



Name : Paul Robinson
 Date of Issue : 7th September 2015

Date of Test : 14th August 2015

Validation Of Qualification Until: 12th August 2018

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