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WELDING INSPECTION SERVICES LTD

WELDER QUALIFICATION TEST CERTIFICATE

Ref. No : WIS/F18 Issue 2

Code/Testing Standard : BS EN ISO 9606-1 : 2013
 Manufacturers WPS Ref No : WIS 002A
 Manufacturers WPQR No : WIS 002
 Welders Name : C Marshall
 Welders No : W2
 Method of Identification : Driving Licence
 Date and Place of Birth : 29th September 1984 Yeovil
 Employer : Marshall's Metal Fabrication Ltd
 Location : Somerset
 Job Knowledge : Not Tested
 Designation : ISO 9606-1 135 P, FW,1.2,S,t12,PB,ml

Examiner or Test Body :
Welding Inspection Services
 WIS Ref No : 2015 / 23824



	Test Piece	Range of Qualification
Welding Process :	Metal Active Gas (135)	135 & 138 (M Only)
Product Type (Plate or Pipe):	Plate	Plate,Pipe
Type Of Weld :	Multi Layer Fillet Weld	Single & Multi Layer Fillet Welds
Parent material group(s) :	Steel to BSEN S355J2+N Group 1.2	Group 1.1 , 1.2 & 1.4 Materials
Filler material group(s) :	FM1	FM1 & FM2
Filler material Designation :	EN ISO 14341-A : 2008 G3Si1	Solid Wire (S) & Electrode Core (M)
Shielding Gas :ISO 14175 : 2008	BOC Argoshield Heavy(M26) (78%Ar, 20%Co ² , 2% O ²)	Similar Gases For Welding Group 1 Materials
Auxiliaries (Tungsten size, etc):	N/A	
Type Of Current & Polarity :	Direct Current Electrode Positive	Direct Current Electrode Positive
Material thickness (mm) :	12mm	Filletts >3mm
Deposited thickness (mm) :	N/A	N/A
Outside diameter (mm) :	N/A	> 75mm
Welding position :	Horizontal - Vertical (PB)	Filletts PA & PB
Weld Details :	ml	sl,ml

TYPE OF TEST	RESULT OR N.T
Visual	Accept
Ultrasonic Testing	Not Tested
All Weld Fracture	Accept
Bend Test	Not Tested
Notch Tensile Test	Not Tested
Macroscopic Examination	Not Tested

EXAMINER OR TEST BODY STAMP

Signature :



Name : Paul Robinson

Date of Issue : 7th September 2015

Date of Test : 14th August 2015

Validation Of Qualification Until: 12th August 2018

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